

TUBALOY 33

TUBALOY 33 is a tubular wire specially developed for welding of manganese steels to obtain very high abrasion and impact resistance surface. It is also used for hard facing on carbon alloy steels. Unique properties of tubaloy electrodes are low currents, low heat input, lower heat distortion, no burn through, high deposition rate and very good yield.

Applications:

Crusher Hammers, Mantles and Liners, Bucket Lips And Teeth, Blow Bars etc...

Technical Data

Size (mm)	:	6.0	8.0	11.0
Recommended Welding Current (Amps)	:	80-125	140-190	190-250
Hardness(as deposited)	:	RC 50-55		
Hardness(multi layer)	:	RC 56-60		
Coating Colour	:	Blue		
Tip Colour	:	Red		

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