

CORODUR 250 K

CORODUR 200 K is a tubular wire of the Cr-Mn- type which is fully austenitic weld material has high plasticity and acts as a plastic buffer. Deposits are stainless, not magnetic and hardness after work hardening approximately up to 480 HB It deposits a most ductile weld metal, so it is preferable for welding buffer layers before welding over old hardfacing. The deposits resist high shrinkage stresses and impact loading.

Applications:

Repair of manganese steel buckets and shovels, tensile tools and dies, crane wheels, earthmoving undercarriage parts, gear wheels, buffer layers etc.

Standard :

DIN 8555 – MF7-GF-250-KNP

Hardness:

As Deposited	200-240 HB
Work Hardened	480 HB

Welding Parameters: Current – DC+

DIA. (mm)	VOLTAGE	AMPS
1.6	20 – 25	170 – 240
2.0	23 – 27	220 – 260
2.4	24 – 29	250 – 330
2.8	26 – 30	310 - 370

Standard Packing :

Spool = 15 kgs(± 1kg) Spool = 25 kgs(± 1kg) Drum = 200 - 250kgs

DIFFUSION ENGINEERS LIMITED

Regd. Office & Works I : T-5/6, M.I.D.C, Hingna Industrial Area, Nagpur-440 016, (T) 091-7104-232084, 234727 (F) 232085

Works II : N-78/79, MIDC, Hingna Industrial Area, Nagpur – 440 016. (T) 091-7104-236036

Works II : T-12, MIDC, Hingna Industrial Area, Nagpur – 440 016.(T) 091-7104-232984

Email : info@diffusionengineers.com Website : www.diffusionengineers.com

Branch Offices : Chennai, Faridabad, Jamshedpur, Pune, Raipur, Secunderabad, Vadodara.